

## Recommendations

### Goods test performance conditions

- before being tested transport box is conditioned no less than 12 h at the temperature no less than 21 °C and relative degree of humidity (65±5)%.

### Warehouse storing conditions

- store at the temperature of +1 to + 35 ° C in sheltered storage facilities at a distance of at least 1 m from heating appliances;
- protect from sunlight;
- during storing, mind manipulation signs on the box "Top", "Fragile", "Protect from rain", "Stacking-up is limited to 4";
- while packed products are being stored in warehouses during heated term with a temperature above + 30 ° C, it is recommended to install pallets in the lower tiers with the possibility of airing.

### Transportation conditions

- transport by means of closed modes of transport;
- do not add to the pallets load any extra one;
- it is not allowed to transport polymeric consumer transport box without its formation into transport packaging
- transport packages placement in the vehicle should ensure runaway absence and vertical position deviation by more than 5 ° (no pendulum oscillation) during transportation.

### Filling conditions

- the maximum temperature of the filled product is 75 ° C;
- the maximum lid closing temperature is not higher than 35 ° C.

### Palletising conditions

- while finished products are being installed, use flat euro pallets without any cracks and defects;
- it is recommended to lay a corrugated board on a pallet in the case of any gaps between the boards of more than 50 mm;
- pallets with finished products for fixing against thrust effects in the vertical and horizontal plane must be packed in heat shrinkable or stretch tape;
- stretch tape must ensure finished products wrap from above;
- wrap must not be strong in order to avoid upper layers overtraining and deformation;
- while the finished products are being stuck-up on the pallet, the layers should be relayed with cardboard. It is especially important in the hot season. Corrugated cardboard implementation between the layers makes it possible to obtain a stiffer and consequently more stable pallet.

**IMPORTANT!** A larger number of containers being warehoused, as well as containers with appropriate packaging being stored (heat-shrinkable tape, corrugated cardboard gaskets, etc.) must be checked by individual tests. These recommendations are dictated by the practice of many consumers using disposable polypropylene packaging.